

RAITECH. RAIFLON® 345

Data Sheet.

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Our latest development in Modified PTFE.

RAIFLON® 345 represents the pinnacle of sealing technology. Manufactured with 100% pure, virgin resins using a proprietary manufacturing process, it offers an advanced, high-performance, multi-layer structure:

Modified Solid Core: Specifically designed to minimize creep and ensure long-term load retention.

Microcellular PTFE Faces: Provide exceptional conformability, perfectly replicating the irregularities of sealing surfaces for an immediate, airtight seal.

Zero Leaks from the First Tightening: The combination of its rigid core and microcellular faces guarantees a highly reliable seal, eliminating initial leaks and protecting the operating environment.

Reduced Maintenance Costs: Its high resistance to deformation under load maintains constant bolt tension, eliminating costly and risky retightening routines.

Sanitary Grade and High Purity: Containing no pigments or contaminating additives, it is a completely safe solution for human consumption processes.

Application Profile: This is our top recommendation (Premium Level) for the most demanding chemical and industrial applications on the market.

Recommended Fluids: It withstands highly aggressive fluids, demonstrating superior performance in the following lines:

- Sulfuric Acid and Hydrochloric Acid.
- Caustic Soda and Potassium Hydrochloride.
- Sodium Hypochlorite.

TECHNICAL DATA

Properties:	RAIFLON® 345 Sheet
Composition:	Micro-cellular PTFE + Modified PTFE
Complies w/:	FDA 21 CFR 177.1550 / 21 CFR 177.2260
Density:	81.16 Lb/ft3
Temperature, Max:	536 °F
Temperature, Min:	-436 °F
Temperature, Continuous:	428 °F
Pressure, Max:	1160 Psi
Compressibility, ASTM F36a:	26 %
Recovery, ASTM F36a:	>44 %
Tensile Strength, ASTM F152:	1,885 Psi
Stress Relaxation, DIN 52913:	35 Mpa
Sealability, ASTM F37:	<0.002 ml/h
pH Range:	0-14
"M&Y" Values @ 1/8, ASME PVRC:	M: 2.5 Y: 1200
"M&Y" Values @ 1/16, ASME PVRC:	M: 2.5 Y: 1050
P x T @ 1/8, Psi x °F:	255,000 °F x Psi
P x T @ 1/16, Psi x °F:	360,000 °F x Psi
Maximum Stress @ 1/16:	9,000 Psi
Maximum Stress @ 1/16:	7,000 Psi
Thickness Tolerance, ASTM F104:	±10 %
Dimensional tolerance:	±5 %
Thicknesses:	1/16" & 1/8"
Dimensions:	60"X60" (in)

***The maximum temperature and pressure limits should not occur simultaneously.*

Estabilidad dimensional, para un sellado duradero.



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All the technical information and recommendations given in this document are based on our experiences. However, we do not accept any type of responsibility. The data and values presented should be reviewed by the user, based on the understanding that success in sealing can only be achieved by evaluating all parameters and variables directly at the job site. The parameters in this document are approximate and may have mutual influence if they occur simultaneously; please contact us in critical applications or where there is doubt.

Trusted Sealing Solutions.